

over 1728



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM621A1001101 S5330**Job Sheet 169701**

00130

Part No: RBEM621A1001101 S5330**Job Qty:** 1 ea**Part Name:** Wide Tabs Folding Tool**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 12/19/17**Job Tracking No:****Due Date:** 2/14/18**Created By:** Chantal Lavoie**Type:** Stock**Description:****Customer:** Babcock Mission Critical Services Australasia Pty Ltd (CAUST06)

GPO Box 826 Level 1/1 Abbotsford Road Bowen Hills, Queensland, 4006 Australia ph:07 3666 2600 fx:+61 7 3666 2600.

Note: Equivalent to the Magellan kit. - Sales to notify customers - kit contains parts with limited shelf life, will ship with a minimum life of 3 months.

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		2/13/18	0.00	0.00	Purchasing		AT 18/02/21
110	Packaging	1 pcs		2/13/18	0.00	0.00	Packaging2		AT 18/02/21
120	QC	1 pcs		2/13/18	0.00	0.00	QC6		EB
121	Small Fab	1 pcs		2/14/18	0.00	1.00	Small Fab-9		ML 23
122	QC	1 pcs		2/14/18	0.00	0.00	QC5		EB
130	Packaging	1 pcs		2/14/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea		2/14/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 038686 MANUFACTURE RBEM621A1001101 S5330 AS PER DWG Supplier: METEC Certificate
Descriptions: of conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-IM2450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	RBEM621A1001101 S5330P	1	0	0	0
121-Small Fab	97524A032	4	112	0	0
	APP-IM2450-E	1	0	0	0
	RB41011	1	966	0	0
	RBEM621A1001101 S5330-27	1	0	0	0
	RBEM621A1001101 S5330-29	1	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/19/17 1:48 PM dart.lavoie.chantal



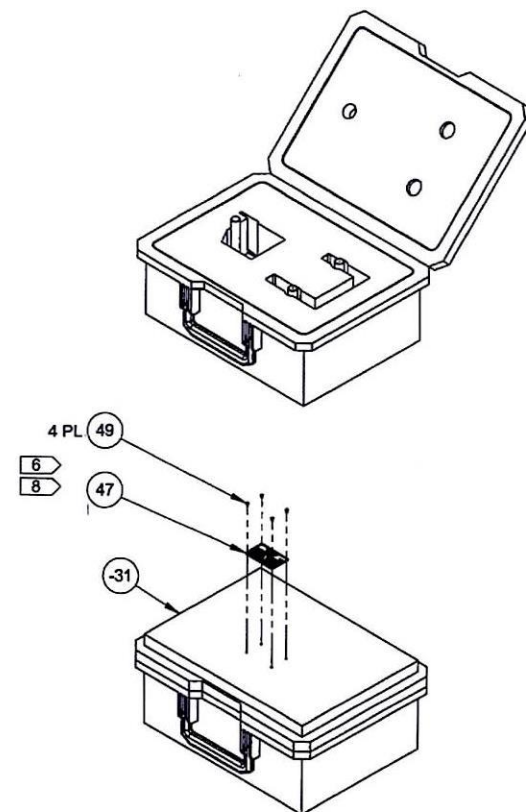
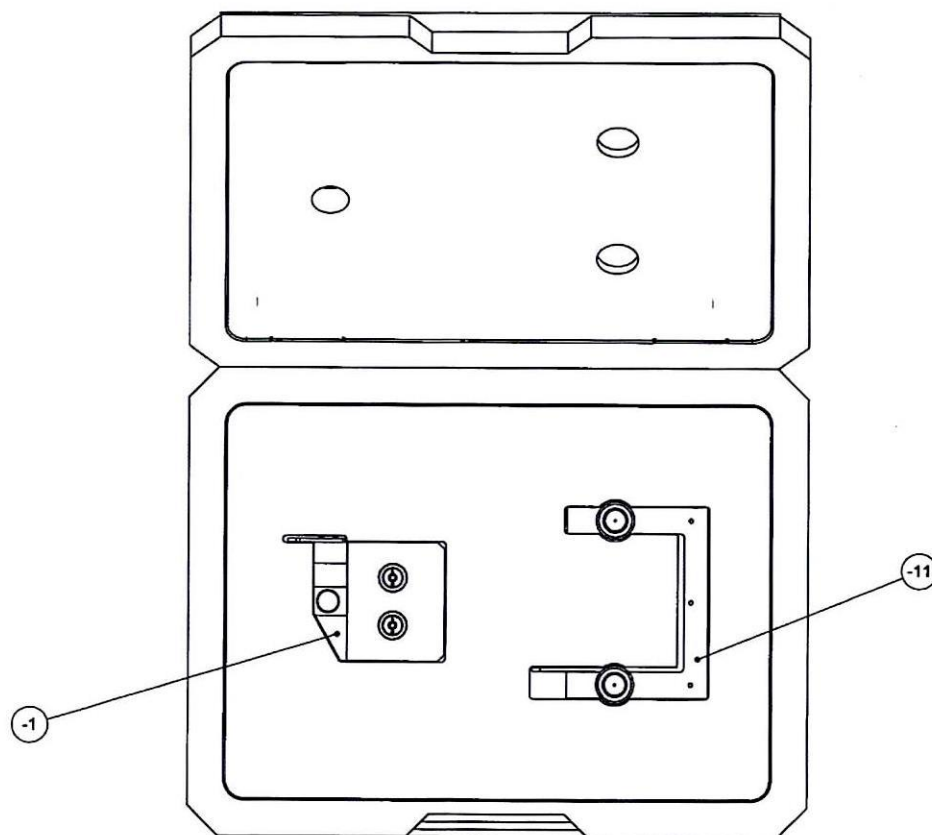
Wide Tabs Folding Tool

PART NO: RBEM621A1001101 S5330
Serial No/Batch: S044362
Revision:
Operation: Packaging
Change No:

Mfg Date: 02/21/18 Job No: 169701

ITEM NO.	QTY.	PART #	DESCRIPTION	PG
-1	1	RBEM621A1001101 S5330-1	DEFLECTION CLIP ASSEMBLY (TAB ADJUSTER)	2
-11	1	RBEM621A1001101 S5330-11	IMMOBILIZER CLIP ASSEMBLY (FIXTURE)	7
-31	1	RBEM621A1001101 S5330-31	PACKAGING ASSEMBLY	15
47	1	RB41011	DART PLACARD	-
49	4	MCMaster-CARR #97524A032	SEALING BLIND RIVET, DOMED, ALUMINUM, 1/8" DIA, .425"L	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	UPDATES TO -3, -9 FITS AND TOLS, ADDED -31 PKG SUBASSY	17-686	29/09/2017	SAC	WM

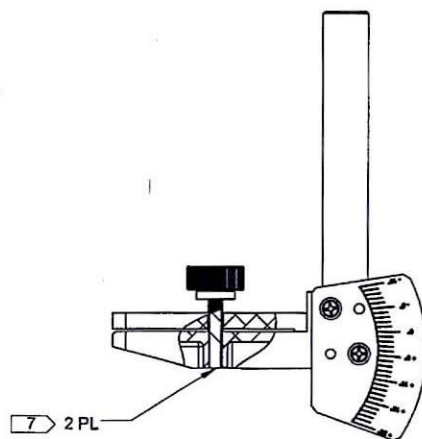
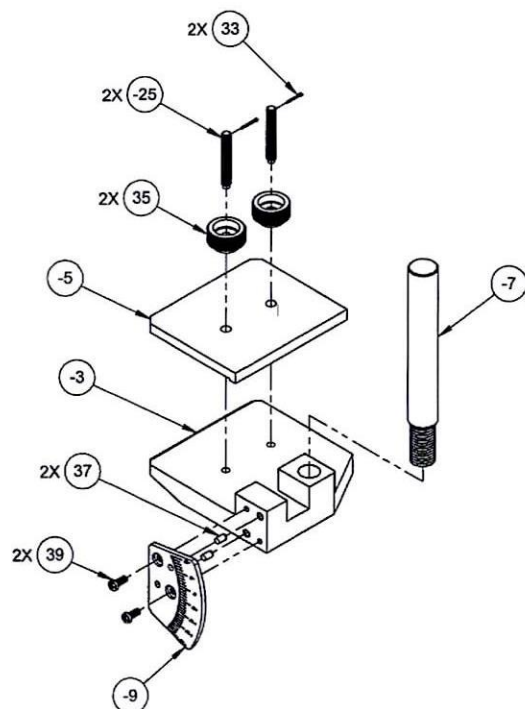


- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MARK P/N AND S/N WHERE INDICATED
 - 7) REF. AIRBUS T/N: M621A1001101
 - 8) CENTER PLACARD IN AVAILABLE AREA OF THE PELICAN CASE
 - 9) HOT GLUE FOAM TO PELICAN CASE

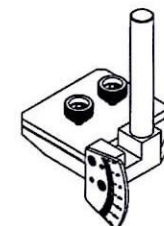
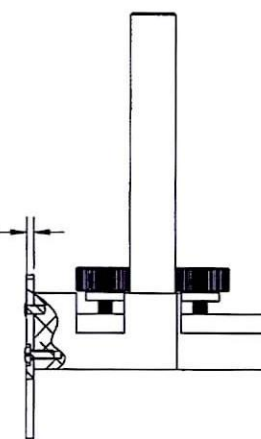
		TITLE	
		WIDE TABS FOLDING TOOL	
DWG NO.		REV	
RBEM621A1001101 S5330		B	
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS & 1/8
DRAWN BY:	SAC 10/02/2017	XX ± .01	ANGLES & 5°
CHECKED:	VM 10/02/2017	X ± .1	SURFACES = 12
DATE:	02/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
SCALE:	NTS	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
WEIGHT:	N/A	SHEET 1 OF 17	

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ITEM NO.	QTY	PART #	DESCRIPTION	PG
-3	1	RBEM621A1001101 S5330-3	TAB ADJUSTER BODY	3
-5	1	RBEM621A1001101 S5330-5	TAB ADJUSTER CLAMP	4
-7	1	RBEM621A1001101 S5330-7	HANDLE	5
-9	1	RBEM621A1001101 S5330-9	GAUGE	6
-25	2	RBEM621A1001101 S5330-25	THREADED ROD, MODIFIED	7
33	2	MCMaster-CARR #98338A022	COTTER PIN Ø3/64 X 1/2"	-
35	2	J.W. WINCO #6NF45/A	KNURLED KNOB	-
37	2	MCMaster-CARR #91595A150	DOWEL PIN ØM4 X 8mm	-
39	2	MCMaster-CARR #94017A252	HIGH PROFILE CHEESE HEAD SCREW M4X.7 X 10mm	-



INSTALL -37
2X .12
OFF OF -3

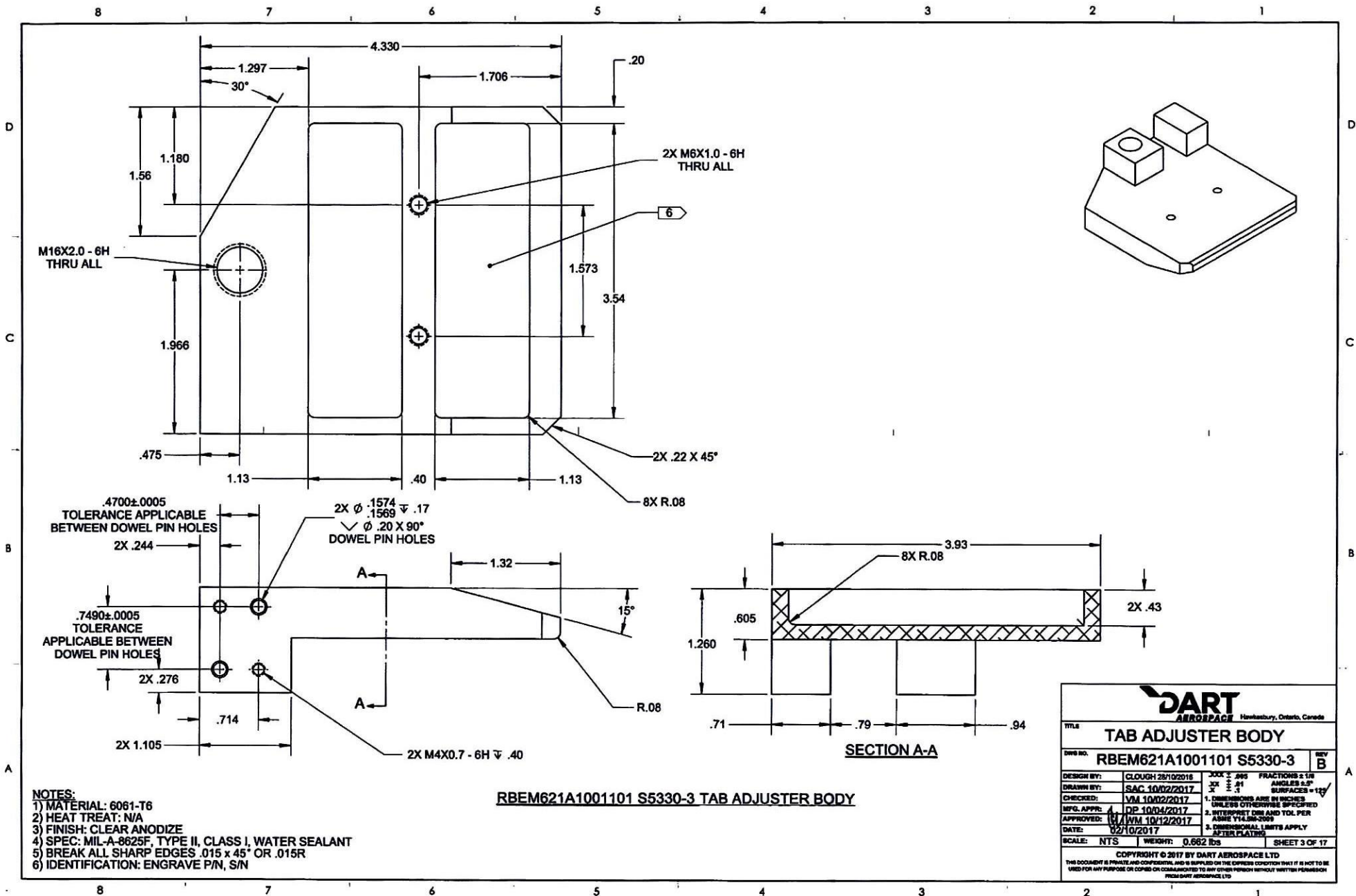


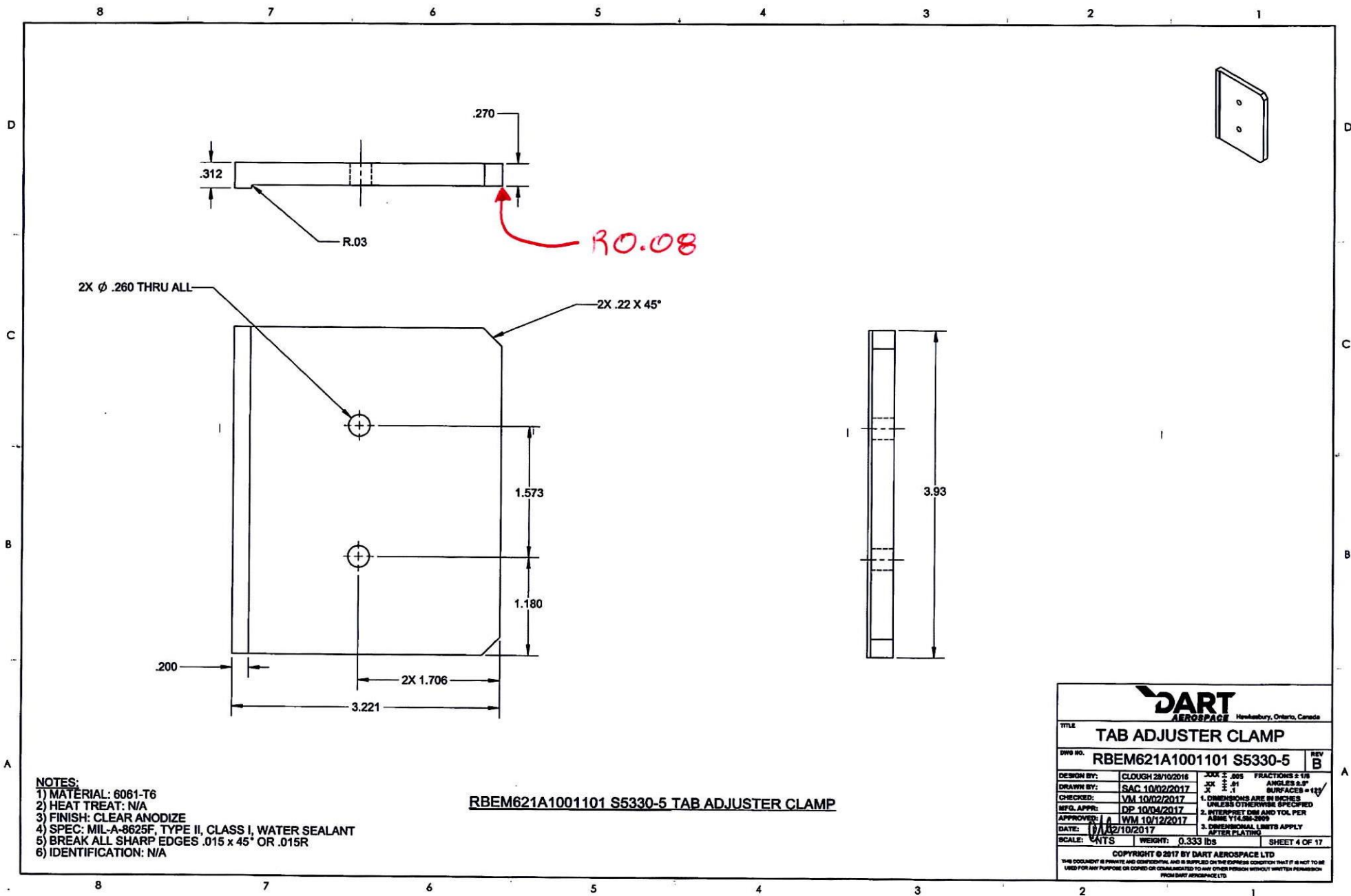
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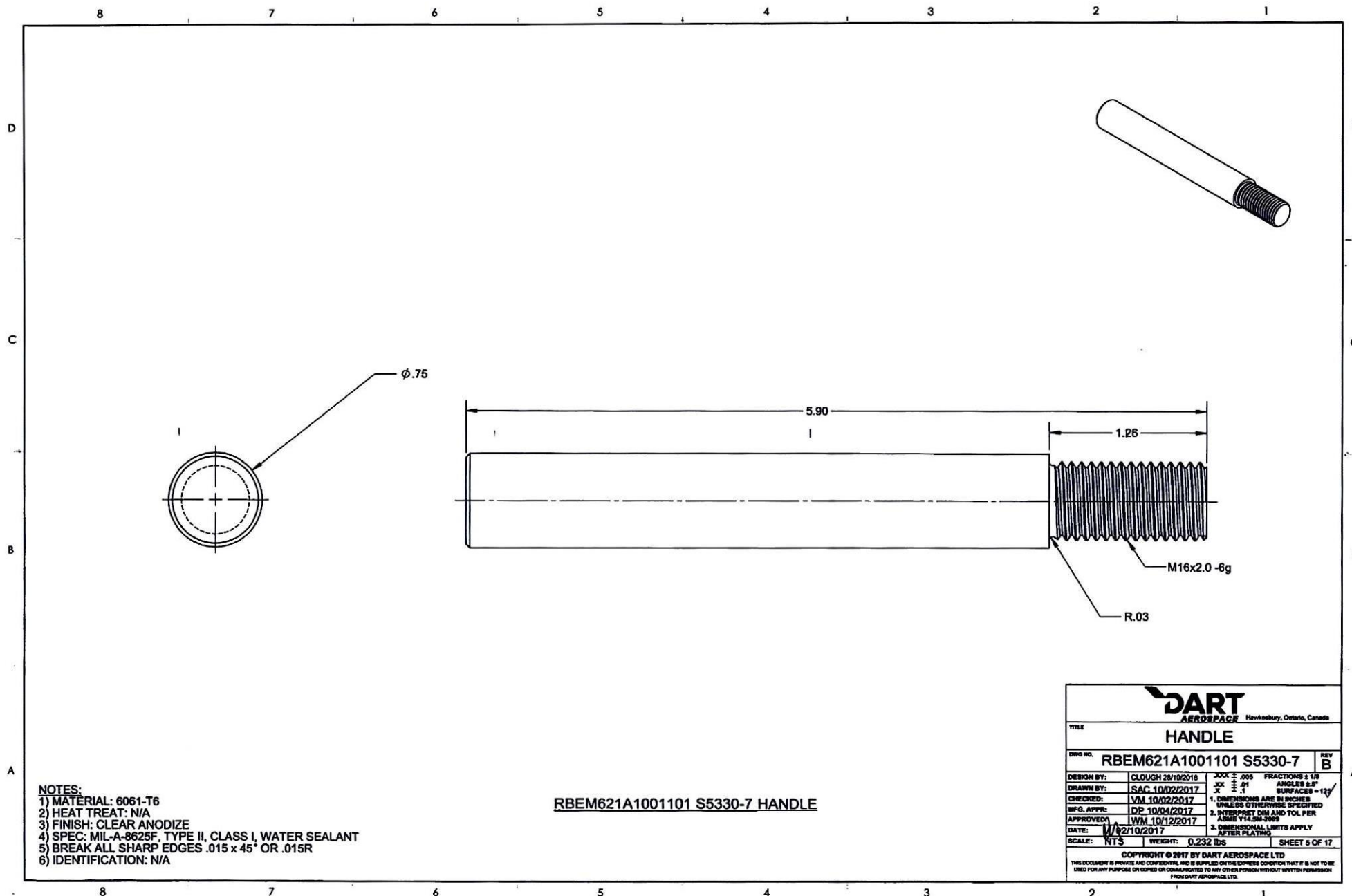
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A
- 7) INSTALL -25 BOTTOM SURFACE FLUSH WITH -3 BOTTOM SURFACE USING LOCTITE THREADLOCKER

RBEM621A1001101 S5330-1 DEFLECTION CLIP ASSEMBLY (TAB ADJUSTER)

DART AEROSPACE Hawkesbury, Ontario, Canada		TITLE DEFLECTION CLIP ASSEMBLY (TAB ADJUSTER)	
		DWG NO. RBEM621A1001101 S5330-1	REV B
DESIGN BY: CLOUGH 28/10/2016	CHKD: SAC 10/02/2017	FRAC: 1/16	ANGLES: 9.5°
CHECKED: VM 10/02/2017	DATE: 02/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: DP 10/04/2017	DATE: 02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE: NTS
WEIGHT: N/A	SHEET 2 OF 17	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

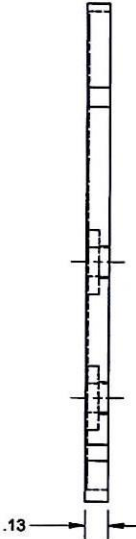
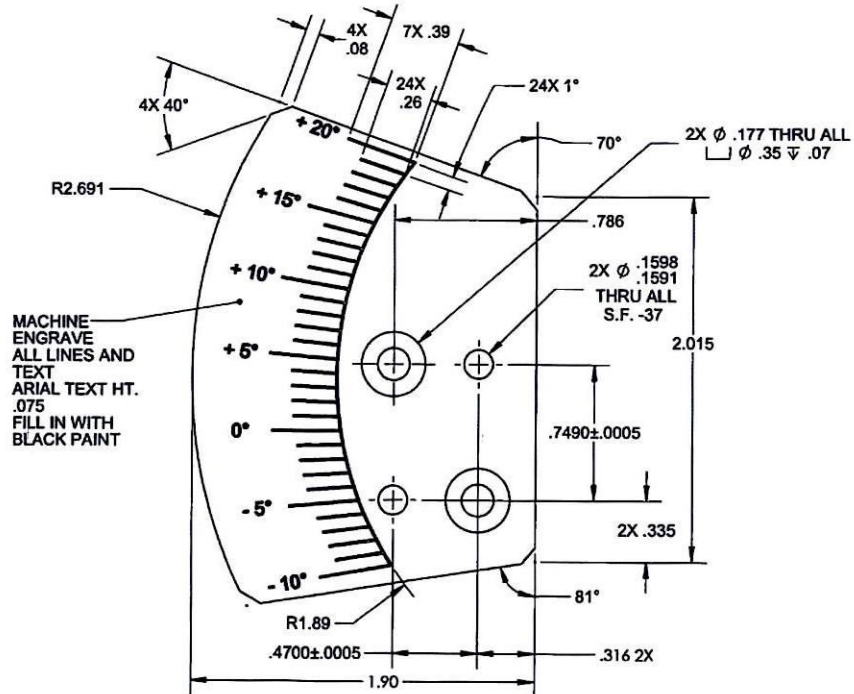






DART AEROSPACE Newbury, Ontario, Canada			
TITLE HANDLE			
DWG NO.	RBEM621A1001101 S5330-7		REV B
DESIGN BY:	CLOUGH 28/10/2018	XXX ± .005 FRACTIONS 2/16	
DRAWN BY:	SAC 10/02/2017	XX ± .01 ANGLES 9.5°	
CHECKED:	VM 10/02/2017	1. DIMENSIONS ARE IN INCHES	
MFG. APPR:	DP 10/04/2017	UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/12/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT: 0.232 lbs	SHEET 5 OF 17

8 7 6 5 4 3 2 1



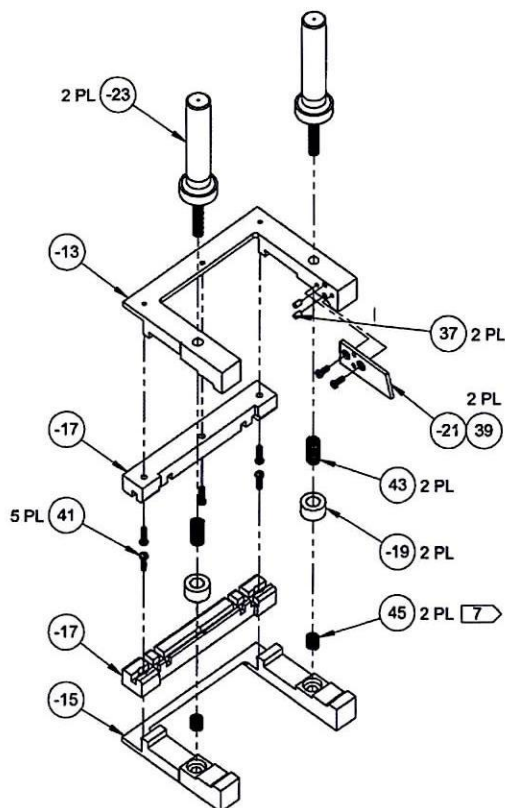
RBEM621A1001101 S5330-9 GAUGE

- NOTES:
- 1) MATERIAL: 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE
 - 4) SPEC: ASTM B633 TYPE I SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE Hawthornbury, Ontario, Canada	
TITLE GAUGE	
DWG NO. RBEM621A1001101 S5330-9	REV B
DESIGN BY: CLOUGH 28/10/2016	XXX ± .005 FRACTIONS & 1/8
DRAWN BY: SAC 10/02/2017	XX ± .01 ANGLES & 15°
CHECKED BY: VM 10/02/2017	X ± .1 SURFACES ± 12°
MFQ APPR: DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED BY: VM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 10/02/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: N/A	WEIGHT: 0.149 lbs
SHEET 6 OF 17	
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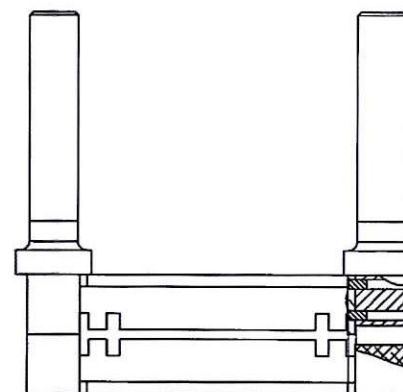
8 7 6 5 4 3 2 1

ITEM NO.	QTY	PART #	DESCRIPTION
-13	1	RBEM621A1001101 S5330-13	FRAME 1
-15	1	RBEM621A1001101 S5330-15	FRAME 2
-17	2	RBEM621A1001101 S5330-17	PAD
-19	2	RBEM621A1001101 S5330-19	BUSHING
-21	1	RBEM621A1001101 S5330-21	ANGLE INDICATOR
-23	2	RBEM621A1001101 S5330-23	FRAME HANDLE
37	2	MCMaster-CARR #91595A150	DOWEL PIN ØM4 X 8mm
39	2	MCMaster-CARR #94017A252	HIGH PROFILE CHEESE HEAD SCREW M4X.7 X 10mm
41	5	MCMaster-CARR #91613A240	MACHINE SCREW
43	2	MCMaster-CARR #9657K389	COMPRESSION SPRING
45	2	MCMaster-CARR #91732A264	HELICAL INSERT



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) BREAK OFF INSERTION TAB AFTER INSTALLATION

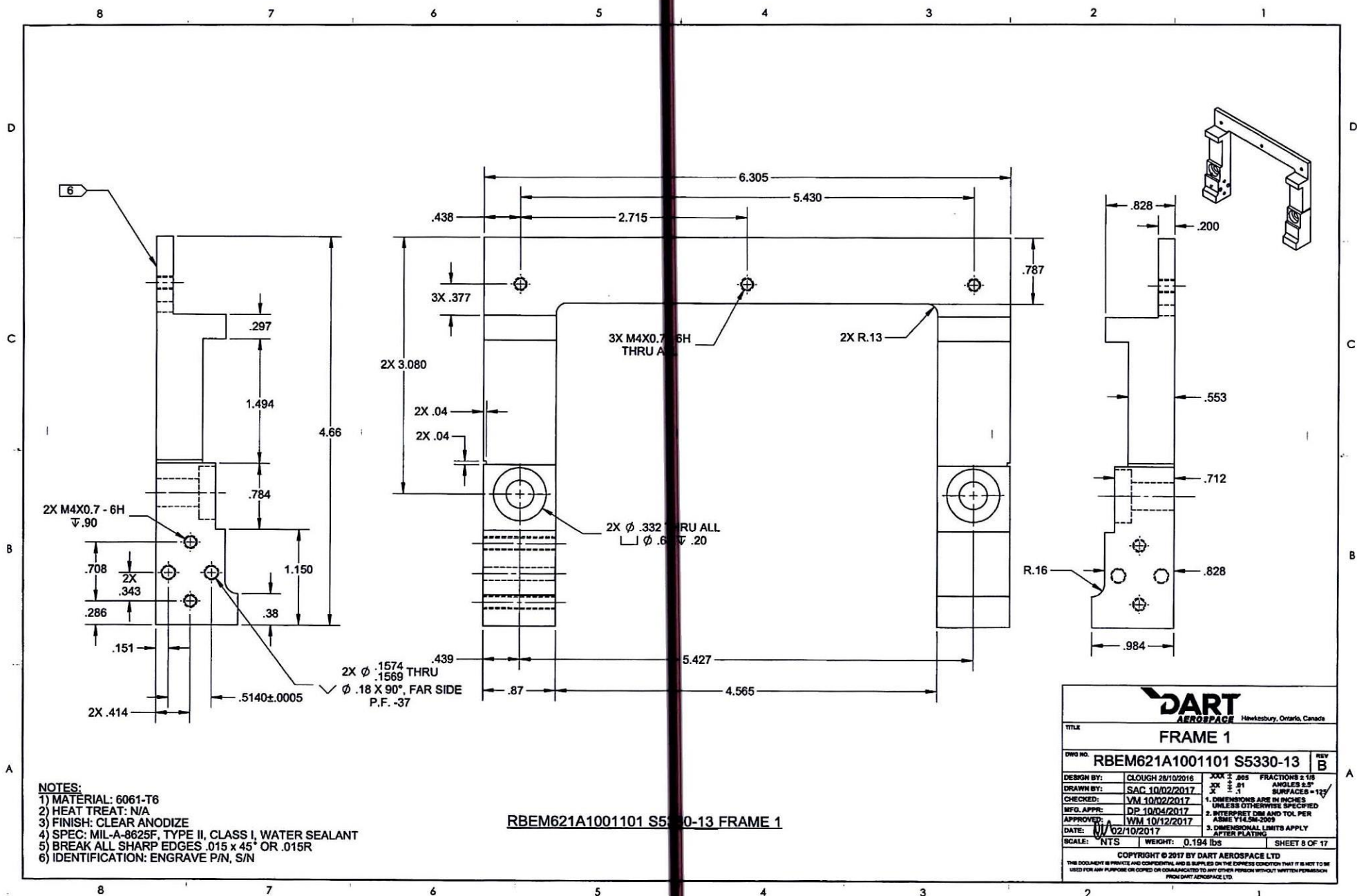
RBEM621A1001101 S5330-11 IMMOBILIZER CLIP ASSEMBLY (FIXTURE)

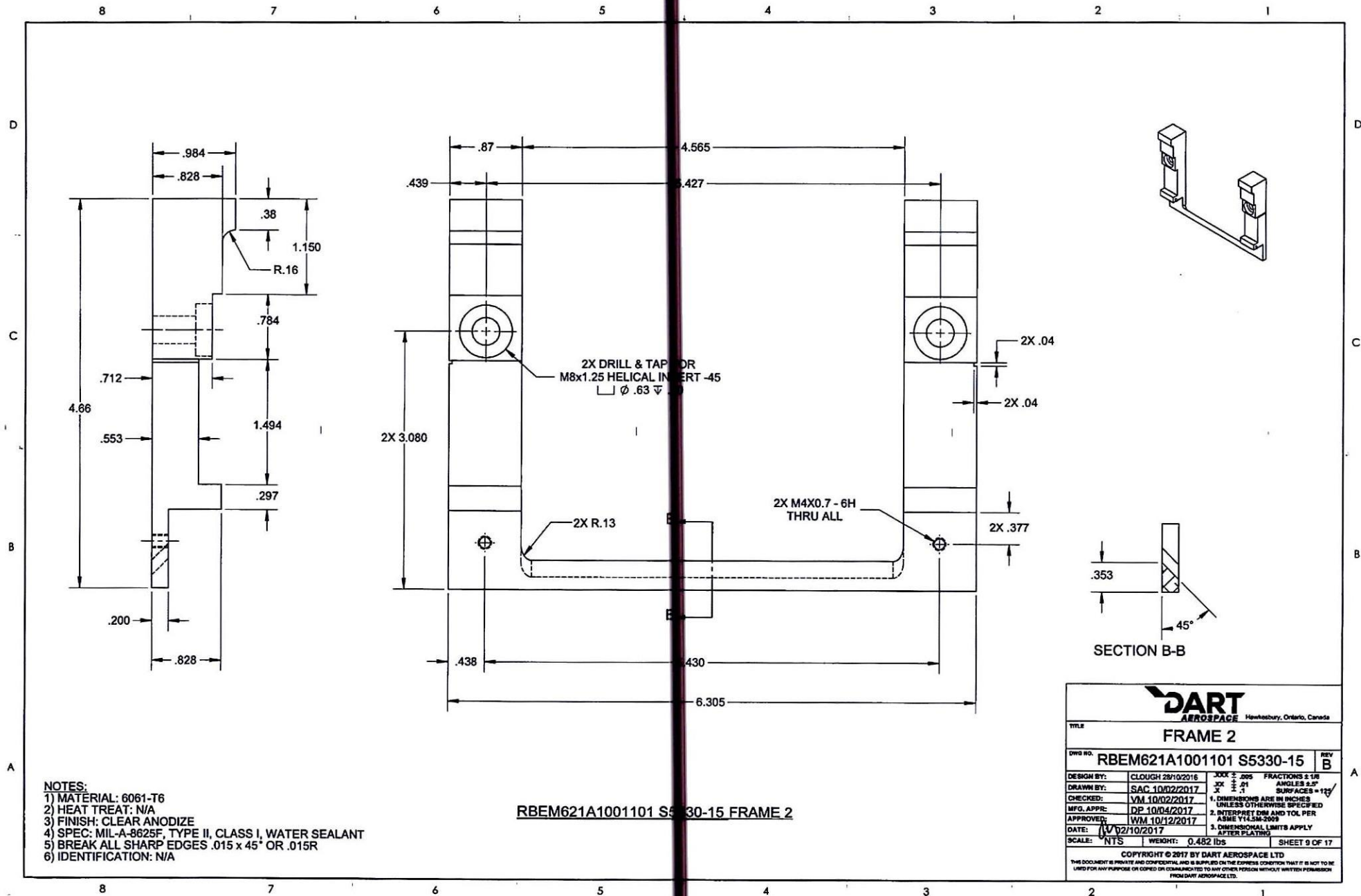


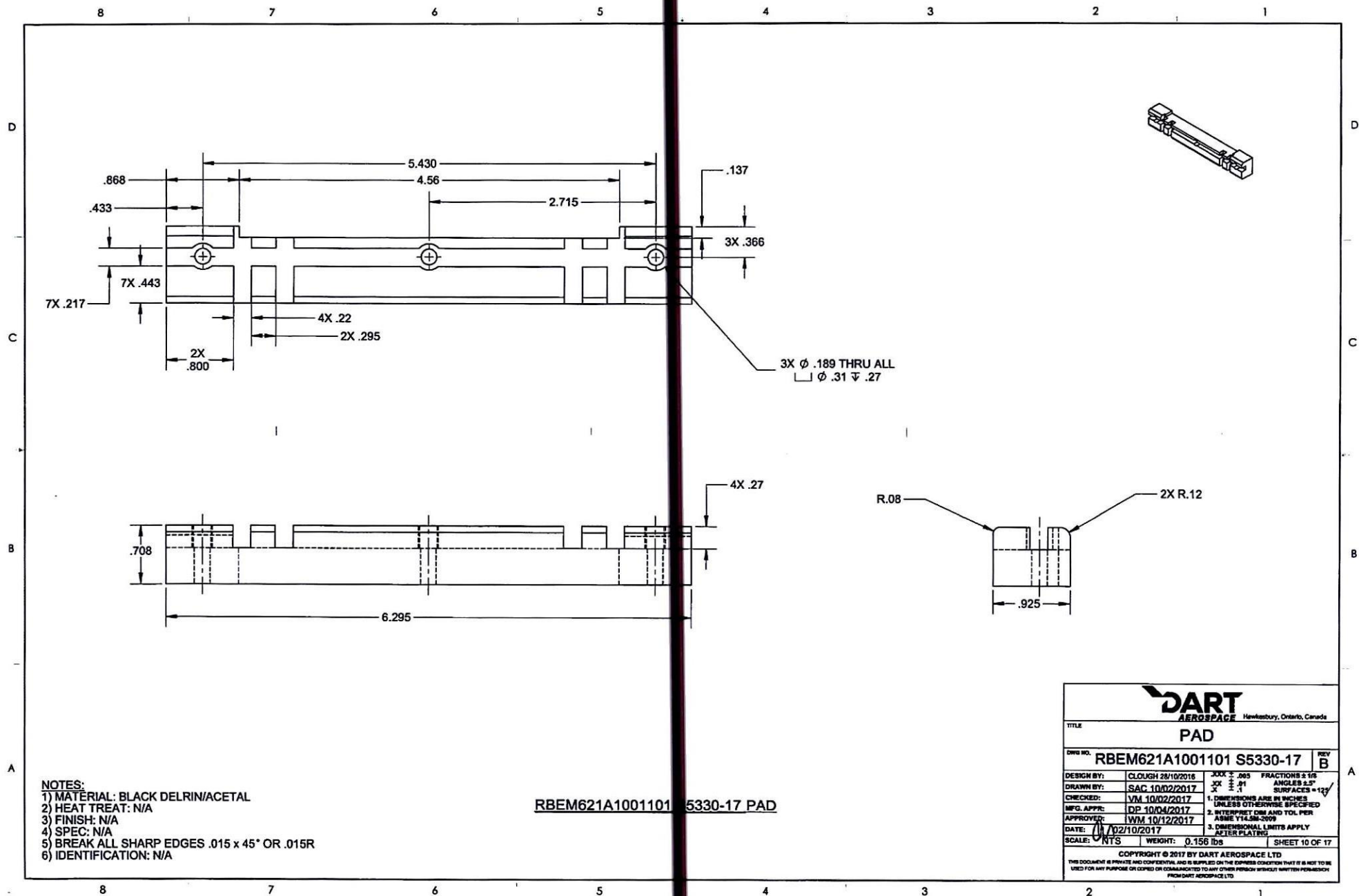
2X .12
INSTALL -37

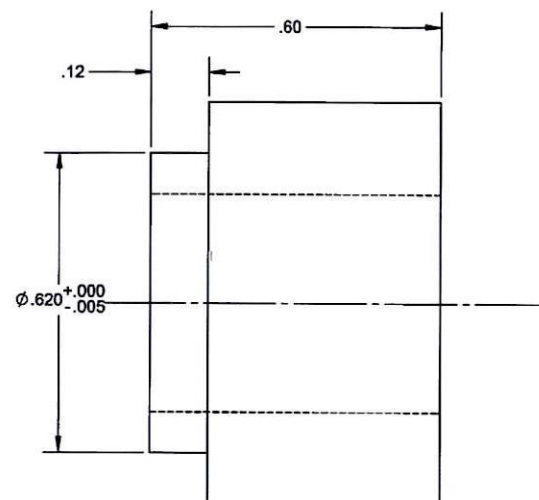
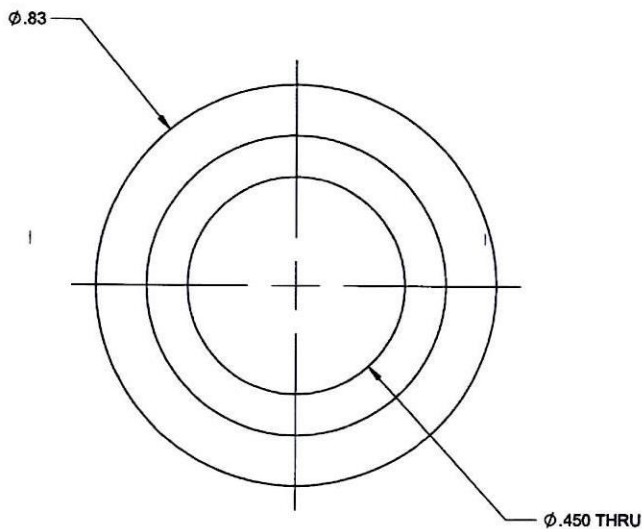
DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE IMMOBILIZER CLIP ASSEMBLY (FIXTURE)			
DWG NO. RBEM621A1001101 S5330-11		REV B	
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .003	FRACTIONS 2/16
DRAWN BY:	SAC 10/02/2017	XX ± .01	ANGLES 2.5°
CHECKED:	VM 10/02/2017	1	SURFACES = 123
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVER:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/02/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
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A









- NOTES:
- 1) MATERIAL: WHITE DELRIN/ACETAL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-19 BUSHING

DART AEROSPACE Hewesbury, Ontario, Canada			
TITLE BUSHING			
DWG NO. RBEM621A1001101 S5330-19			REV B
DESIGN BY:	CLOUGH 22/10/2016	XXX ± .005 FRACTIONS 2/16	XX ± .01 ANGLES 1:1
DRAWN BY:	SAC 10/02/2017	XX ± .01	SURFACES = 12
CHECKED:	VM 10/02/2017	1. DIMENSIONS ARE IN INCHES	
MFG. APPR:	DP 10/04/2017	UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/02/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.010 lbs
SHEET 11 OF 17			
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8 7 6 5 4 3 2 1

D

C

B

A

2X ϕ .189 THRU ALL
 $\square$ ϕ .35 ∇ .07

2X ϕ .1598
 .1591 THRU ALL
 (S.F. -37)

2X .566

.275

.708

.125

.98

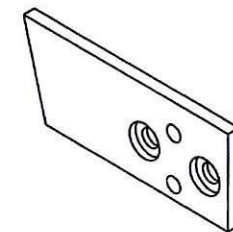
.5140 $\pm$.0005

2.40

.315

2X .365

15°



D

C

B

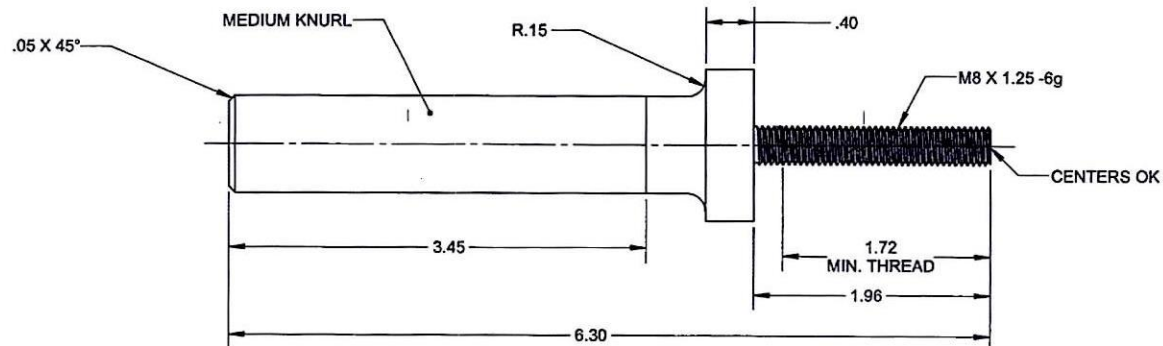
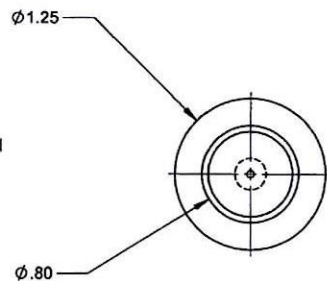
A

- NOTES:
- 1) MATERIAL: 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE
 - 4) SPEC: ASTM B633 TYPE I SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-21 ANGLE INDICATOR

DART AEROSPACE Newbury, Ontario, Canada			
TITLE ANGLE INDICATOR			
DWG NO. RBEM621A1001101 S5330-21			REV B
DESIGN BY: CLOUGH 28/10/2016	JXX $\pm$.005	FRACTIONS $\leq$ 1/8	
DRAWN BY: SAC 10/02/2017	JXX $\pm$.01	ANGLES $\leq$ 5°	
CHECKED BY: VM 10/02/2017	JXX $\pm$.1	SURFACES $\leq$ 125	
MFG. APPR: DE 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
DATE: WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
SCALE: N/A	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
WEIGHT: 0.073 lbs	SHEET 12 OF 17		
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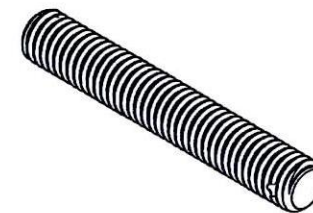
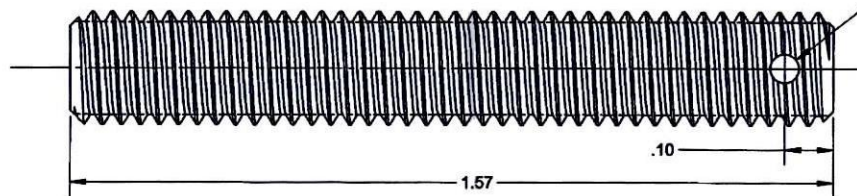
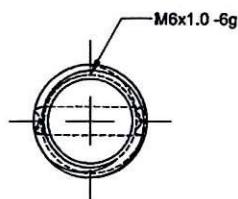
8 7 6 5 4 3 2 1



- NOTES:
- 1) MATERIAL: 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE
 - 4) SPEC: ASTM B633 TYPE I SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-23 FRAME HANDLE

DART AEROSPACE		Hawkesbury, Ontario, Canada	
FRAME HANDLE			
DWG NO. RBEM621A1001101 S5330-23		REV B	
DESIGN BY: CLOUGH 28/10/2016	XXX 3 005 FRACTIONS 3/16		
DRAWN BY: SAC 10/02/2017	XX 2 01 ANGLES 3.5°		
CHECKED: VM 10/02/2017	X 2 1 SURFACES = 12		
MFG. APPR: DP 10/04/2017	1. DIMENSIONS ARE IN INCHES		
DATE: 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
SCALE: NTS	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
WEIGHT: 0.744 lbs		SHEET 13 OF 17	
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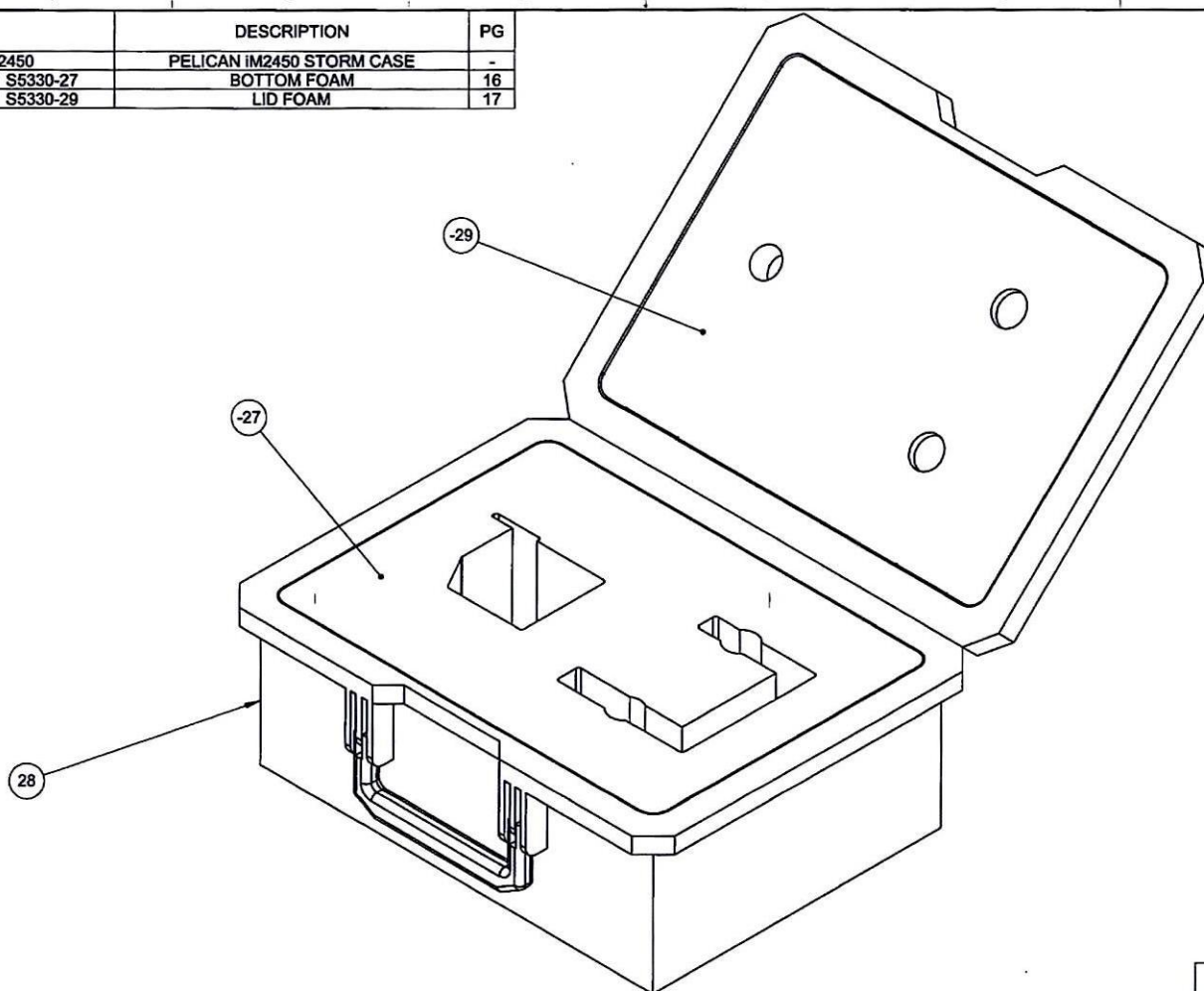


- NOTES:
- 1) MATERIAL: MCMASTER-CARR #93675A225 OR EQUIVALENT
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE
 - 4) SPEC: MIL-C-13924, CLASS 1; MIL-C-16173 GRADE 4
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-25 THREADED ROD, MODIFIED

DART AEROSPACE			
Newbury, Ontario, Canada			
TITLE THREADED ROD, MODIFIED			
DRAWING NO. RBEM621A1001101 S5330-25			REV B
DESIGN BY: CLOUGH 28/10/2016	JOCK ± .003 FRACTIONS 2/16	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: SAC 10/02/2017	XX ± .01 ANGLES 8.5°		
CHECKED: VM 10/02/2017	X ± .1 SURFACES ± 12		
MFG. APPR: DP 10/04/2017			
APPROVED: WM 10/12/2017	DATE: 10/02/2017		
SCALE: NTS	WEIGHT: 0.015 LBS	SHEET 14 OF 17	
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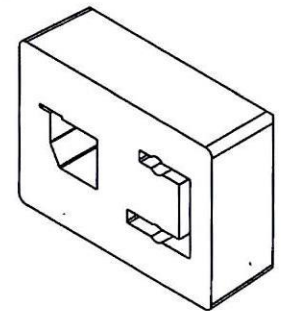
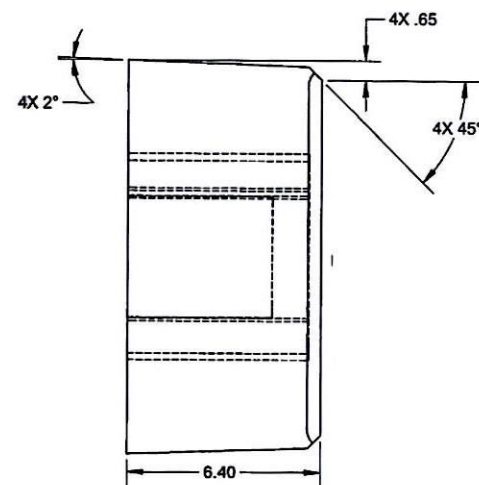
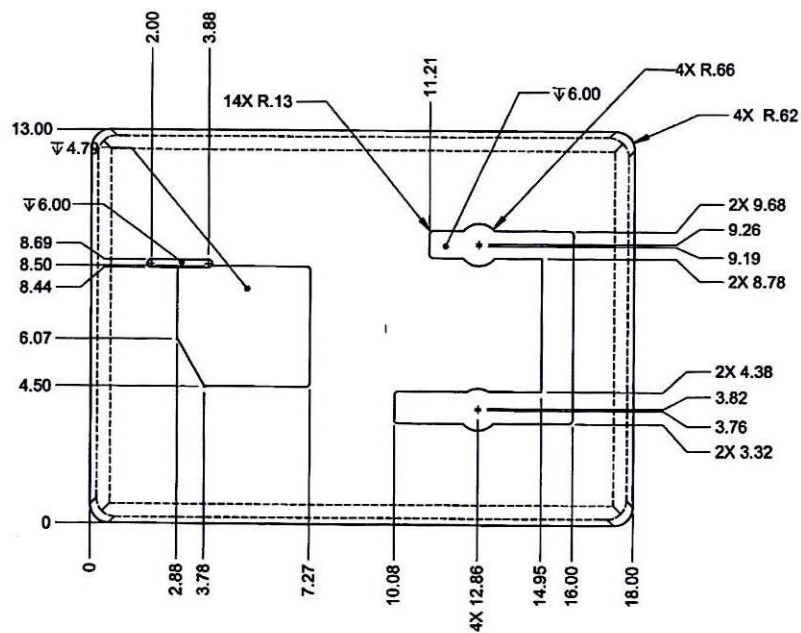
ITEM #	QTY	PART #	DESCRIPTION	PG
28	1	PELICAN #IM2450	PELICAN IM2450 STORM CASE	-
-27	1	RBEM621A1001101 S5330-27	BOTTOM FOAM	16
-29	1	RBEM621A1001101 S5330-29	LID FOAM	17



NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-31 PACKAGING ASSEMBLY

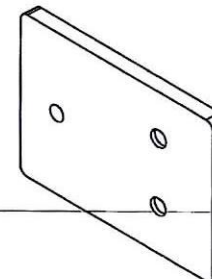
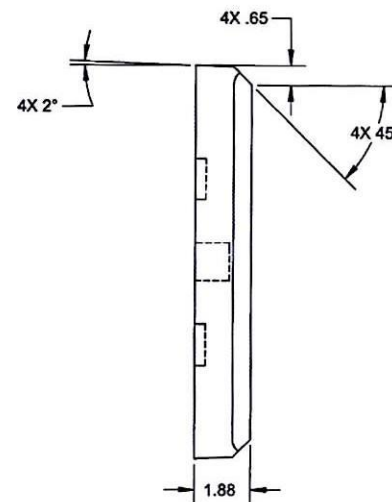
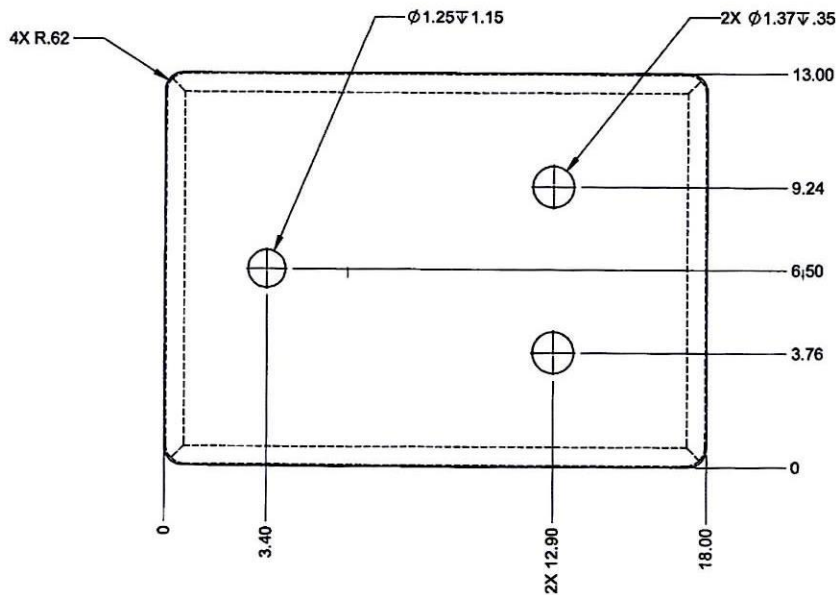
DART AEROSPACE Newbury, Ontario, Canada			
TITLE PACKAGING ASSEMBLY			
DWS NO. RBEM621A1001101 S5330-31			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005 FRACTIONS & 1/8	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	SAC 10/02/2017	XX ± .01 ANGLES & 1°	
CHECKED BY:	VM 10/02/2017	X ± .1 SURFACES = 123	
MPG APPR:	DP 10/04/2017		
APPROVED BY:	WM 10/12/2017		
DATE:	02/10/2017		
SCALE:	NTS	WEIGHT: N/A	SHEET 15 OF 17
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



- NOTES:**
- 1) MATERIAL: ETHAFOAM 220, BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-27 BOTTOM FOAM

DART AEROSPACE		Hawkebury, Ontario, Canada	
TITLE BOTTOM FOAM			
DWG NO. RBEM621A1001101 S5330-27		REV B	
DESIGN BY: CLOUGH 28/10/2016	XXX ± .005 FRACTIONS & 1/8		
DRAWN BY: SAC 10/02/2017	XX ± .01 ANGLES 3.5°		
CHECKED: N/A 10/02/2017	X ± .1 SURFACES = 125		
MFG. APPR: DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
APPROVED: WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
DATE: 02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE: NTS	WEIGHT: N/A	SHEET 16 OF 17	
COPYRIGHT © 2017 BY DART AEROSPACE LTD			
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- NOTES:
- 1) MATERIAL: ETHAFOAM 220, BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-29 LID FOAM

LID FOAM			
DWS NO.	RBEM621A1001101 S5330-29	REV	B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005 FRACTIONS & 1/8	ANGLES 5.3°
DRAWN BY:	SAC 10/02/2017	.XX ± .01	SURFACES ± 125
CHECKED:	VM 10/02/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
MFG. APPR:	DP 10/04/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	NAWM 10/12/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE:	02/10/2017	SCALE:	NTS
WEIGHT:	N/A	SHEET	17 OF 17
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038686

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038686

PO Date: 12/19/17

Due Date: 2/14/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
DEC 20 2017

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	2/14/18	1 pcs ✓	0 pcs 1x	1 pcs At	\$4,432.00/pcs 18/02/21	\$4,432.00
Grand Total:											\$4,432.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/19/17 3:39 PM dart.baker.diane



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
1	RBEM621A1001101	Wide Tabs Folding Tool	38686

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Jan Norris", is written over a horizontal line.

Jan Norris

Vankleek Hill, February 21, 2018

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. <u>RBEM621A1001101-5</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval Feb 22, 2018																																																																		
Description Work Order Deviation				Disposition				Completed By																																																																	
- Add 0.08 Rad to RBEM621A1001101-5 as shown on attached drawing.				- This deviation is acceptable. - The drawings will be updated to reflect these changes. - The fit, form and function of the tool will be as originally intended.				Lead hand / Supervisor Approval Verification																																																																	
								QC / QA Coordinator Approval																																																																	
Root Cause				FAULT CATEGORY																																																																					
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